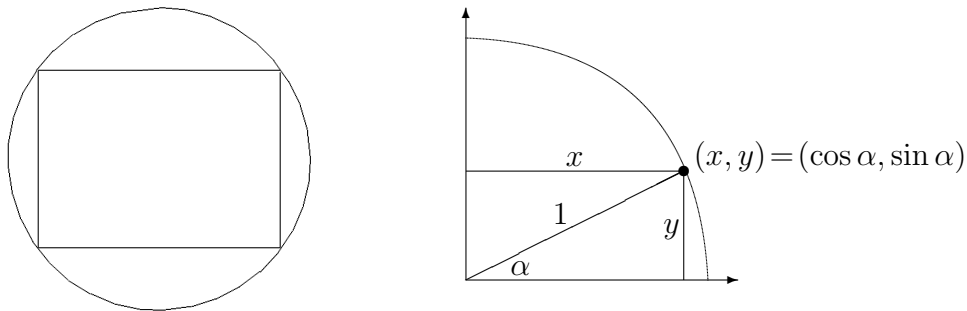


## Optimizing a Sawmill

We seek the most efficient ways to cut up round logs into rectangular planks and beams. We look at the cross-section of our log, which we assume to be a circle of radius 1 foot.

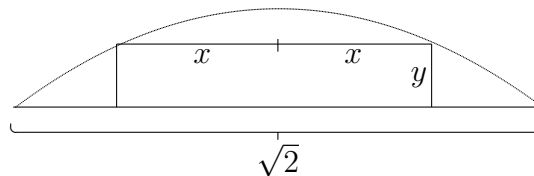
To begin, we want to find the dimensions of a single beam of maximum cross-section area cut out of this circle. It is convenient to look at a quadrant.



1. Consider the variable  $\alpha$ , the angle between the  $x$ -axis and the corner point. Then the corner point has coordinates  $(\cos \alpha, \sin \alpha)$ , and we want to maximize the area function  $f(\alpha) = \cos(\alpha) \sin(\alpha)$  on the interval  $0 \leq \alpha \leq \pi/2$ . (Here  $f(\alpha)$  is  $\frac{1}{4}$  of the beam's cross-section area.)

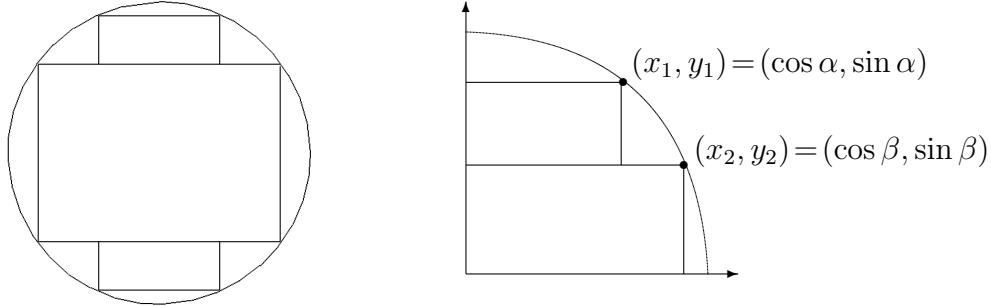
Solve this problem algebraically, showing that the optimal beam is *square*. In your computations, keep in mind the identities  $\sin(2\theta) = 2 \cos \theta \sin \theta$ ,  $\cos(2\theta) = \cos^2 \theta - \sin^2 \theta$ . What is special about the values of  $f$  at the boundary points  $\alpha = 0, \pi/2$ ?

2. Now suppose we have cut out the square beam described above, and we want to cut extra planks of maximum cross-section out of the remaining pieces.



That is, we maximize the area  $xy$  subject to the relation  $x^2 + (y + \frac{\sqrt{2}}{2})^2 = 1$ . Explain these equations, and find the maximum of the area function. (Do you need one- or two-variable calculus?)

3. Next consider simultaneously cutting out a thick beam and two planks above and below it.

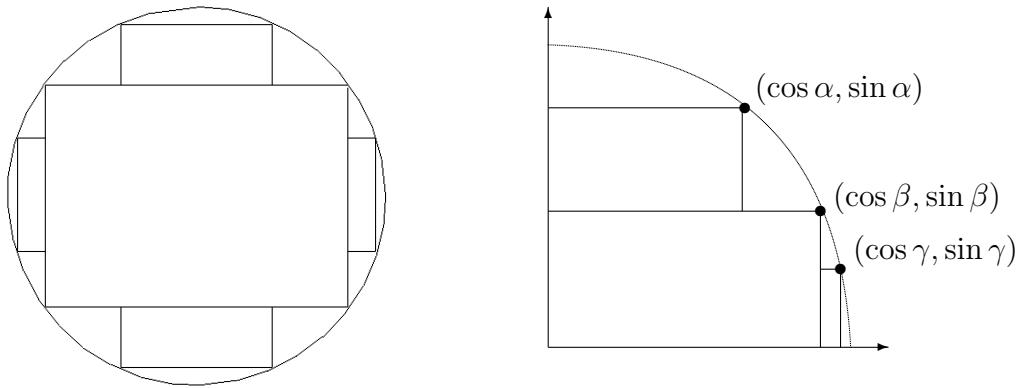


The total area cut out of the quadrant is:  $x_1y_1 + x_2y_2 - x_1y_2$ . (Explain!) Write the area as a function  $f(\alpha, \beta)$  of the angles  $\alpha, \beta$  marked on the circle, and maximize over the region  $0 \leq \alpha, \beta \leq \pi/2$ .

Include a printout of the contour plot of  $f(\alpha, \beta)$  over this region, and approximate the maximum point or points to two decimal places.

Also: is the result the same as successively cutting out a maximal beam and then maximal planks (as in Probs 1,2)? Doesn't it *have* to be the same? Explain, referring to the contour plot.

4. Now consider a beam and four surrounding planks:



Write down the combined area of the wood cut out of the quadrant at right, as a function  $f(\alpha, \beta, \gamma)$ . Be careful to count each region only once, subtracting out overlaps as in Prob 3.

**5.** Maximize the three-variable area function from Prob 4. Here, as usually with practical problems, the only feasible method is the numerical gradient-flow technique.

Start with a rough approximation (really a guess) for the maximum point,  $\mathbf{v}_0 = (\alpha_0, \beta_0, \gamma_0)$ , and compute  $\nabla f(\mathbf{v}_0)$ . If  $\mathbf{v}_0$  were really the maximum, we would have  $\nabla f(\mathbf{v}_0) = (0, 0, 0)$ ; but since it is only an estimate, the non-zero gradient points in the direction of maximum increase of  $f(\mathbf{v})$ . Obtain an improved estimate  $\mathbf{v}_1 = \mathbf{v}_0 + \epsilon \nabla f(\mathbf{v}_0)$ , where  $\epsilon$  is a small fixed parameter, such as  $\epsilon = 0.5$ .

Iterate this process to get a sequence of approximations  $\mathbf{v}_0, \mathbf{v}_1, \mathbf{v}_2, \dots$ , converging to the true max point. If the algorithm takes too large steps, it might oscillate back and forth around the maximum: if so, decrease  $\epsilon$ . If it takes too small steps, it might converge very slowly: increase  $\epsilon$ . A more serious problem is that it might find one max point near the initial estimate, and miss others. Try a grid of initial values to see that they all converge to the same point.

Hand in a spreadsheet or computer algebra printout giving the maximum point correct to two decimal places.

**6.** Some theoretical questions about the gradient flow algorithm

- a.** How will the algorithm behave if there is no maximum point, and  $f(\mathbf{v})$  keeps increasing in some direction?
- b.** How would you modify the algorithm to find a min point?
- c.** How would the algorithm behave close to a saddle point?